

Date: Wednesday, 11/02/2009 3:32:00 PM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-563-041
Job Number : 45753	
Estimate Number : 10804	
P.O. Number :	Part Number : D205563041
This Issue : 11/02/2009 S.O. No. :	Drawing Number : R09-007
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 18/02/2009 Qty: 2 Um: Each
Checked & Approved By : <u>JUD 09.02.11</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D205563041	Cargo Mirror Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Cargo Mirror Assembly
 Original B28218 @ CHG003

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

New labels, decals and paperwork are required with the new batch #.

Ensure to wash off the old glue before applying the new decals
 And mirrors are clean.

Re-package all items, and return to stock.

Location: 24 *Rev*

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.02.16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday 17/08/2006 3:19:15 PM
User: Linda Lacelle

Process Sheet



Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 DUAL MIRROR ASSEMBLY
Job Number	: 28218	Part Number	: D205563041
Estimate Number	: 10149	Drawing Number	: D2161 REV B2
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 17/08/2006 S.O. No. : N/A	Drawing Revision	: B2
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL / MED FAB	Due Date	: 14/09/2006
Previous Run	: N/A	Qty:	4 Um: Each
Written By	:		
Checked & Approved By	:		
Comment	: Est Rev:l Removed Manufacturing 05-11-01 JLM		

Additional Product



New P/W
Red denl: labels.

Job Number: 



Seq. #:	Machine Or Operation:	Description :
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1.0	28218A	MIRROR BRACKET
		
Comment: Sub-Component MIRROR BRACKET		



28218A

2.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL		
Photocopy bluefile & type labels per PPPD205-563-041 CHG003		

06-09-06 HJ.

3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Pick: Packing Kit		

4.0	D2011103	Mirror 8"
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Packing Kit		
✓	Qty Part Number	Description Batch
	2 D2011-103	Mirror B26938

5.0	D2161205	Mirror Bracket, 205
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick: Packing Kit		
✓	Qty Part Number	Description Batch
	1 D2161-205	Mirror Bracket B28218A

Process Sheet

-DAR001 Dart Helicopters Services

Drawing Name: 205 DUAL MIRROR ASSEMBLY

28218

Part Number: D205563041



#: Machine Or Operation: Description:

6.0 MS27039108 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 MS27039-1-08 Screw

1 Package of paperwork

M101537 ✓

206/9/8 (4)

7.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/09/08 (4)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-563-041

Location: RLB

206/09/11 (4)

206/9/11 (4)

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

206/09/10 (4)

Job Completion



U 06-09-12

